



AMMCO Cylinder Hones

Not recommended for two stroke engines
(Will hang-up on the ports)

Deglazing Type Cylinder Hones

527-03800 Range 2" to 5".

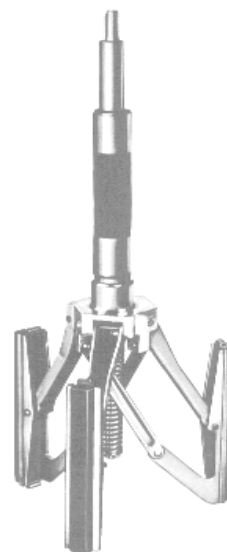
- *Oversizing impossible-breaks glaze-removes toolmarks-cylinder contour not altered
- *Flexible drive-hone hard-to-get-at cylinders in car
- *Fast-20 seconds per cylinder
- *Easy to use-no adjustment to make, constant correct honing pressure
- *Operated by 1/4", 3/8" or 1/2" electric drill

Replacement Parts

- 527-03810** Stone Set (280 grit) (standard equipment)
527-03833 Stone Set (400 grit)
527-03838 Flexible Drive



527-03880 Honing Oil (12 ounce can)



527-08275 Range 1-1/2" to 3-1/2".

- *Oversizing impossible-breaks glaze-removes toolmarks.
- *Flexible drive -driven with a 3/8" or heavy duty 1/4" electric drill

Replacement Parts

- 527-08288** Stone Set (220 grit)
527-00417 Replacement stones for discontinued model #450
527-03880 Ammco Honing Oil especially formulated for use with Ammco hones. 12 oz. can

Rimac Small Cylinder Hone

715-00616

Excellent for rebuilding hydraulic brake cylinders. Recommended for cylinder bores 1/2" to 2-1/4" diameter. Offers fast easy cutting with high or low-speed drills...self-aligning, self-centering. Flexible joint drive and adjustable cutting tension. Comes complete with two Medium Grit 1-1/8" stones. Overall length 8".

Replacement Stone Sets

- 715-06061** Medium Grit 1-1/8" - set of two
715-06162 Fine Grit 1-1/8" - set of two



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AMMCO Precision Sizing Cylinder Hones

Large hone set

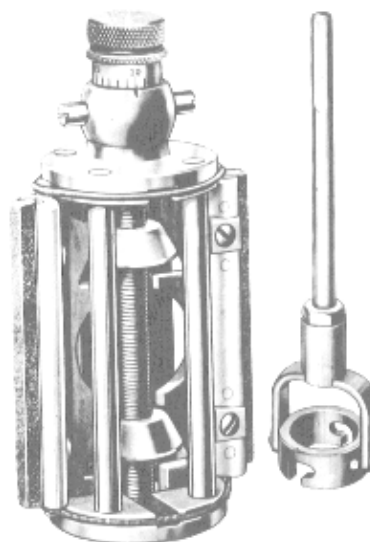
527-00500

Range 2-1/2" (64 mm) to 4-1/8" (104 mm), with extension available to increase range to 5-3/4" (145 mm)

Replacement Parts And Accessories

527-00619*	Roughing stone set (60 grit)
527-00620*	Medium stone set (220 grit)
527-00621	Fine stone grit (400 grit)
527-00388*	Stone carriers 2-1/2" to 3-5/16"
527-00389*	Stone carriers 3-5/16" to 4-1/8"
527-00390	Stone carriers 4-1/8" to 4-15/16"
527-00391	Stone carriers 4-15/16" to 5-3/4"
527-00037*	Stone retainer spring (1)
527-03567	Drive shank
527-03933	Medium fine stone set (320 grit)
527-00577	Clamp for holding stones
527-02322	Screw for clamp #577

*furnished with 527-00500 hone



Medium Size Hone Set

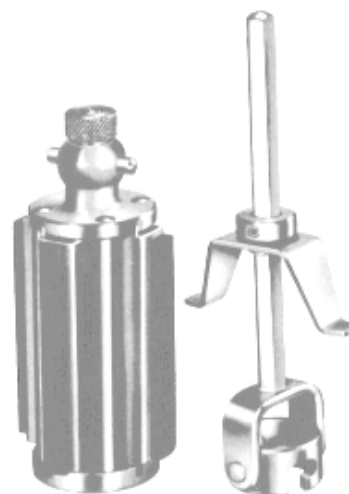
527-03950

1-7/8" (48mm) to 2-3/4" (69mm) with extension stones available to increase range to 3-5/8" (92mm)

Replacement Parts And Accessories

527-03951*	Roughing stones & felts (60 grit) 1-7/8" to 2-3/4"
527-03952*	Finishing stones & felts (200 grit) 1-7/8" to 2-3/4"
527-03953	Roughing stones & felts (60 grit) 2-3/4" to 3-5/8"
527-03954	Finishing stones & felts (200 grit) 2-3/4" to 3-5/8"
527-03955	Stones & felts (320 grit for aluminum) 1-7/8" to 2-3/4"
527-03956	Stones & felts (320 grit for aluminum) 2-3/4" to 3-3/8"
527-39800	Felt (1) 1-7/8" to 2-3/4"
527-39810	Felt (1) 2-3/4" to 3-5/8"
527-01880*	Drive Shank
527-08554	Stop for Drive shank
527-03957	12 Stone Retainer Springs

*furnished with 527-03950 hone



Small Engine Hone

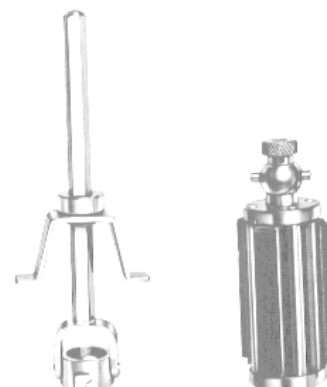
527-08550

Range 1-3/8" (35mm) to 2" (50mm) with extension stones available to increase range to 2-5/8" (66mm)

Replacement Parts And Accessories

527-08588*	Roughing stones & felts (60 grit) 1-3/8" to 2"
527-08560*	Finishing stones & felts (220 grit) 1-3/8" to 2"
527-08589	Roughing stones & felts (60 grit) 2" to 2-5/8"
527-08590	Finishing stones & felts (220 grit) 2" to 2-5/8"
527-08554*	Drive stop
527-08556*	Drive shank

*furnished with 527-08550 hone



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Sunnen - Honing Stones & Oil

SUNNEN						
STONE SETS FOR SUNNEN CYLINDER HONES						
FOR USE IN CYLINDER HONE MODELS	DIAMETER RANGE	ROUGHING STONE SET (70 GRIT)	FINISHING STONE SET (150 GRIT)	MED. FINISHING STONE SET (220 GRIT)	POLISHING STONE SET (280 GRIT)	FINE FINISH STONE SET (400 GRIT)
568-10075 SN MIDGET	1.75" TO 2.0" (44 TO 51 MM)	568-10100	568-10200		568-10500	568-11887
568-20095 JN JUNIOR	2.0" TO 2.2" (51 TO 56 MM)	568-20100	568-20200	568-20300	568-20500	568-22087
	2.2" TO 2.4" (56 TO 61 MM)	568-20101	568-20201	568-20301	568-20501	568-22287
	2.4" TO 2.6" (61 TO 66 MM)	568-20102	568-20202	568-20302	568-20502	568-22487
568-30111 STANDARD AN	2.5" TO 4.1" (63 TO 70 MM)	568-30115	568-30215		568-30515	568-32587
	2.7" TO 4.1" (69 TO 104 MM)	568-30100	568-30200	568-30300	568-30500	568-32787

Honing Aluminum Cylinders

Sunnen Cylinder Hones are ideal for reconditioning aluminum cylinders. When honing aluminum, Sunnen Honing Oil must be used.

The general recommendation is as follows:

***For Roughing** use the 150 grit stone set, the same type as for cast iron cylinders.

***For Finishing** use the 280 grit stone set, the same type as for cast iron cylinders.

Sunnen Honing Oil

Finest quality honing oil. Not just a coolant, but carefully compounded oil developed especially for honing. Keeps honing stones clean and free cutting, reduces honing time, gives longer life to stones and mandrels, produces a controlled surface finish. Do not use substitutes such as kerosene, water-soluble oils and other imitations.

568-40720 1 quart
568-40831 1 gallon.
568-40845 5 gallons.



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Sunnen - Cylinder Hones

- *The fastest and most accurate (to one-half thousandth) portable hone for cylinder reconditioning.
- *The only method that maintains alignment of the original bore.
- *Reconditions cylinder bore with less stock removal than other methods-maintains uniform wall thickness-assures longer block life.
- *Produces an finish specified by engine and ring manufacturers.
- *Recommended for fast seating of chrome or moly rings.
- *Correct stone length.
- *Fast stock removal-up to five thousandths (0.13mm) perminute.
- *Can be set up in a few minutes-no studs to remove.
- *All cylinder hones include metal storage box.

AN-111 STANDARD PORTABLE CYLINDER HONE

568-30111

Shipped with roughing and medium finishing stone sets, (AN-100, AN-300) for range 2.7" to 4.1" (69-104 mm)
Includes 12" drive shank.
Shipping Weight: Approx. 9lbs.



568-30111

JN-95 JUNIOR PORTABLE CYLINDER HONE

568-20095

Range: 2.0"-2.6" (51-66mm)
Ideal for outboard motors, motorcycles and similar small bore engines within its range. Includes 2" drive shank and 12" extension.
Note: All stone sets must be ordered separately. See chart.
Stone Set Range:
2.0" to 2.2"
2.2" to 2.4"
2.4" to 2.6"
Shipping Weight: Approx. 5 lbs.



568-20095

SN-75 MIDGET PORTABLE CYLINDER HONE

568-10075

Range: 1.75"-2.0" (44-51mm)
Recommended for small compressors, outboards motors and similar small bore engines. Includes 2" drive shank and 12" extension.
Note: All stone sets must be ordered separately. See chart.
Shipping Weight: Approx. 5lbs.



568-10075

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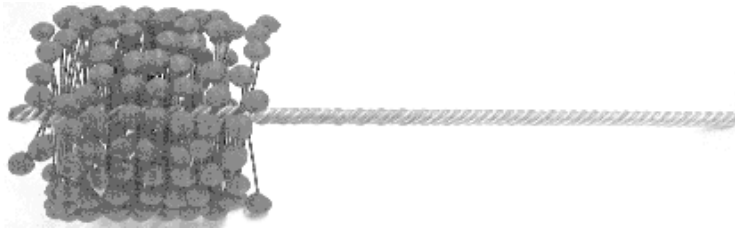
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Flex Hones

Brush Research - *FLEX HONE*



Flex hone oil specially developed for use with Brush Research flex hones.

526-01008 1/2 pint can
526-01032 1 Quart Can



180 GRIT PART NO.	240 GRIT PART NO.	SIZE
526-01500		1-1/2" 38MM
526-01625	526-11625	1-5/8" 41MM
526-01700		1-3/4" 45MM
526-01875	526-11875	1-1/8" 48MM
526-02000	526-12000	2" 51MM
526-02125	526-12125	2-1/8" 54MM
526-02250	526-12550	2-1/4" 57MM
526-02500	526-12500	2-1/2" 64MM
526-02625	526-12625	2-5/8" 66.4MM
526-02750	526-12750	2-3/4" 70MM
526-03000	526-13000	3" 76MM
526-03250	526-13250	3-1/4" 83MM
526-03500	526-13500	3-1/2" 89MM
526-03750	526-13750	3-3/4" 95MM
526-04125		4-1/8" 105MM
526-04625		4-5/8" 118MM
VALVE GUIDE BRUSHES		
526-00276		7MM
526-00315		8MM - 5/16

Brushes

526-00008 Herox nylon parts wash brush. 1" dia. aluminum handle with scraper end

526-00034 Polypropylene parts wash brush with scraper end

526-00039 3" dia. x 9" long spoke brush

526-00093 Stainless steel wire toothbrush

526-00200 Steel wire chip brush 1-1/4" x 5-1/2"



715-02601 Steel wire wheel brush. 13/16" wide, 6" dia. For 1/2" or 5/8" arbor. Wire size .014. Maximum 6,000 RPM

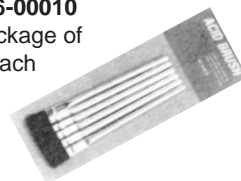
526-00004 1/2" dia. rotary end brush for use with 1/4" drill motor

526-00001 Oil line brush with tynex nylon bristles. 1/4" dia. 2" length. 10" overall length.
526-00002 Oil line brush with tynex nylon bristles. 5/16" dia. 2 1/2" length. 12" overall length.
526-00003 Oil line brush with tynex nylon bristles. 3/8" dia. 2 1/2" length. 12" overall length.

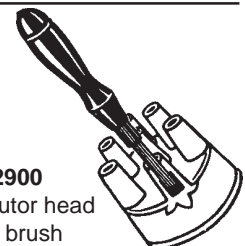
715-05601 14" overall length steel wire brush

Acid Brushes

526-00010 Package of 6 each



715-02900 Distributor head socket brush



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